## Simulations results with new TCE values

This report discusses the simulation of GMRT servo mechanical system with new parameter values of the system as calculated by TCE. The previous simulation uses the lumped model as shown in figure 1 . For present simulation the model has been modified as shown in figure 2 . Table 1 gives values used in old and new simulation.

No major change was seen in step response of new and old simulation.. Figure 3 shows the bode plot of closed velocity loop. Figure 4 shows the sine sweep response of for simulation with new values. The addition of new inertia element jq for quadripod and feed modeling gives rise to resonance feature at 0.8 Hz. This resonance feature has been seen in lrf plots of few antennae as shown in figure 5. Also from simulation it is seen that variation in slew ring viscous friction bg affects the anti-resonance dip amplitude value at 0.8 Hz and 1.2 Hz. Also a very high value of bg like 1.9e6 can completely washes out any resonance feature in frequency response of the velocity loop. Such a response with no resonance peaks and anti-resonance dips is found in few antennae as shown in figure 6

| Parameters                       | Old value                  | New value               | Reference/Comment for new value    |
|----------------------------------|----------------------------|-------------------------|------------------------------------|
| Motor and gear box Inertia $J_m$ | 0.066768                   | 0.066768                | TCE value 0.0242                   |
| slew ringInertia $J_g$           | 3.5                        | 2908                    | TCE Slew ring inertia              |
| Controlled Inertia $J_c$         | $2\times 0.995\times 10^6$ | $5.43734 \times 10^{5}$ | TCE yoke inertia                   |
| Uncontrolled Inertia $J_{uc}$    | $10.9 \times 10^{6}$       | $6.8 \times 10^{6}$     | TCE Dish, cradle, bullgear inertia |
| quadripod and FPS inertia $J_q$  | -                          | $4.86 \times 10^{5}$    | TCE quadripod and FPS inertia      |
| Motor Viscous Friction $B_m$     | .005424                    | .005424                 | experimentally calculated          |
| slew ring Viscous friction $B_g$ | 4379.2                     | 4379.2                  | need additional info from TCE      |
| Controlled Inertia               | $7.8336 \times 10^{6}$     | $5.9996 \times 10^5$    | considered damping                 |
| viscous friction $B_c$           |                            |                         | of .01 for yoke                    |
| Uncontrolled Inertia             | $1.34368 \times 10^{7}$    | $1.3854 \times 10^{5}$  | considered damping                 |
| viscous friction $B_{uc}$        |                            |                         | of .01 for dish                    |
| Quadripod $B_q$                  | -                          | $5.0541e \times 10^4$   | considered damping                 |
| viscous friction $B_q$           |                            |                         | of .01 for quadripod               |
| Motor to pinion                  | 107                        | $10^{7}$                | gearbox specification sheet        |
| spring constant $K_{mg}$         |                            |                         |                                    |
| Pinion to controlled             | $5.0864 \times 10^{9}$     | $5.43734 \times 10^{7}$ | TCE yoke stiffness                 |
| inertia spring constant $K_{gp}$ |                            |                         |                                    |
| Controlled inertia to            | $1.428 \times 10^{9}$      | $705.625 \times 10^{6}$ | TCE dish stiffness                 |
| uncontrolled inertia             |                            |                         |                                    |
| spring constant $K_{ad}$         |                            |                         |                                    |
| quadripod stiffness $K_q$        | -                          | $13.14 \times 10^{6}$   | TCE quadripod stiffness            |
| Slew ring gear Ratio $N_s$       | -                          | 12.6                    | -                                  |
| Gear box gear ratio N            | -                          | 1488                    | -                                  |

Table 1: Azimuth axis mechanical parameters



Figure 1: original lumped mechanical model for GMRT





4











Figure 6: LRF of C03 azimuth axis showing only slight dip at 1.2 Hz  $\,$